Downs crane & hoist co. inc.

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Items in regular demand are carried in stock for immediate shipment. We also maintain large stocks of rough and semi-finished parts from which we can quickly assemble equipment to meet those special or unusual conditions which are constantly arising in

since 1922

this field.

CRANES and HOISTS may be purchased complete, ready for operation.

CRANE and HOIST parts and fittings may be purchased separately; the purchaser to furnish his own design and structural material for completing the equipment.

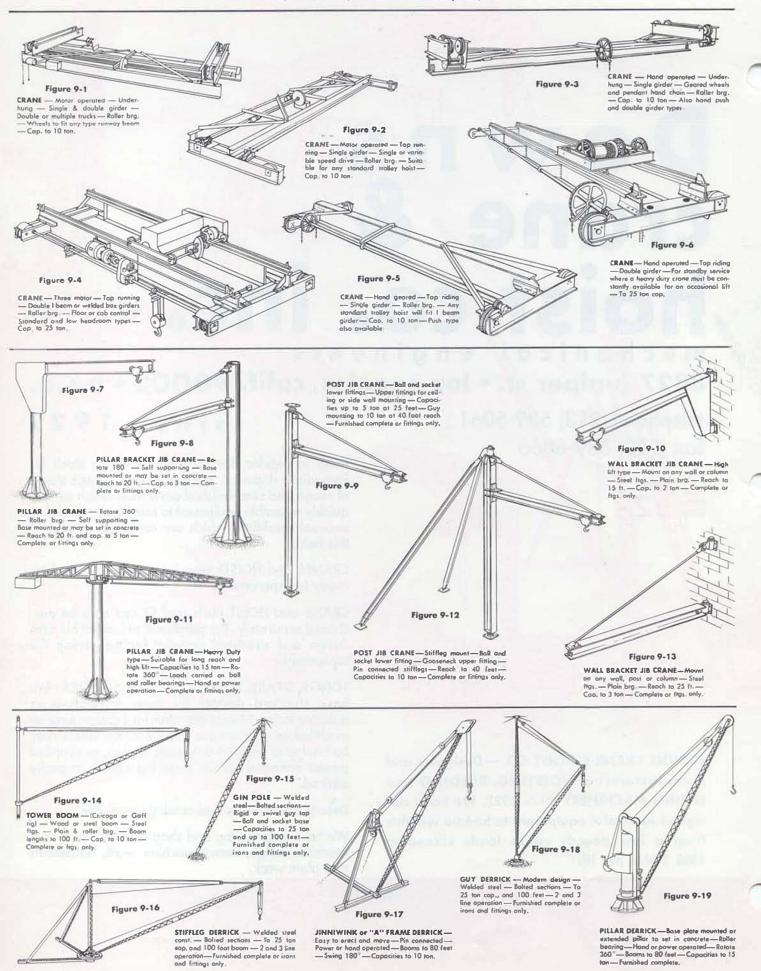
TONGS, GRABS, SPREADER BARS and HOOKS - We have standard designs for most applications in industry today. Nearly any standard design may be modified to your unique requirements. Lifters may be equipped with full automatic latches, or supplied power operated. When inquiring specify capacity desired.

Descriptive bulletins and catalogs available.

We have engineering and shop facilities for special machine design, heavy machine work, weldments and plate work.

DOWNS CRANE & HOIST CO. — Designers and Manufacturers of HOISTING, RIGGING and LIFTING MACHINERY since 1922. We have designed successful equipment to handle weights from a few pounds up to loads exceeding 1500 TONS per lift.

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Figure 9-20

ELECTRIC TROLLEY HOIST - For double girder everhead traveling cranes
- Floor or cab control - Various lifts and speeds—Caps, to 25 ion—Full ball and soller brg.—Precision cut gears—Furnished complete or without elec-



Figure 9-21

TROLLEY HOIST—Hand aperated— Coble recred—For double girder over-head iraveling hand cranes—Suitable for standby use where a crass must be pro-vided for an occasional heavy iff — Cape, to 25 ion — Lifts to 50 II. — Cut guars and raller brgs.



Figure 9-22

PLAIN TROLLEY-For double girder averhead cranes - Styles suliable for deck mounted holsts or for suspending any type of hoist between the cross girders—Motor driven, hand chain operated or plain push type—Roller bearing—Capacities to 25 n. Girder gauges to suit.



Figure 9-23 AUTOMATIC MECHANI-CAL LOAD BRAKE—Re-guired to keep lowering hoist

load under control - Non-geared - Direct connected -High speed type — Operates oil both-Copacities to



Figure 9-24

AUTOMATIC MECHANI-CAL LOAD BRAKE— Load must be driven down -Built-in pear reduction-Operatus in ail bath - Co-pocities to 60 H.F. - Brake mounted on low speed



Figure 9-25

Figure 9-26

CRANE WHEEL ASSEMBLIES — Accurately machined treads — Hardened and ground axies — Precision bearings — Machine out gears — Pressure grease fittings — Diameters to 24 inch — Capacities to 35 ton per wheel — With or will how pinion gear and stub short — Assembled in types to suit only come requirement — Can be furnished in high carbon east steel, threads may be flame hardened, cost iron, spark-proof branze.



Figure 9-27

Figure 9-28 CRANE WHEELS-Double Hange — Up to 24 Inch dia. — High carbon cast steel, iran, Furnished rough or

achined to specs.



Figure 9-29

WHEELS - Single WHEELS — Single (lange — High corbon steel, iron, spork proof bronze — To 24 inch dig. — Rough, mo-chined or exsembled to apac



Figure 9-30

WHEELS - Plain tread - Heavy load cap. - 24 inch dia. -Furnished rough cost, machined or assem-bled to spec.



Figure 9-31

AUTOMATIC MECHANI-CAL LOAD BRAKE-Dry type — Moderate power and speed — Suitable for Several application atrangements available.







Figure 9-32

Figure 9-32. FITTINGS-WALL BRACKET JIB CRANE—All steel—Ma-chined pins and bearing sur-foces—Provision for pressure lubrication — Copocities to 3 ton — Simply (it a tie rod and piete of beam and you have









Figure 9-33



Figure 9-34





Figure 9-35

FITTINGS—DERRICK—Irons, sheaves, bullwheels—All steel—Any style of derrick—Self aligning ball and socket most step—Two or three line operation—Fittings designed and constructed for easy attachment to structural members—Filtings for wood derricks to 10 ton—Steel desricks to 25 ton.



FITTINGS-TOWER BOOM-Mount on solumn or wall.—All steel.—For wood and steel booms.—Plain or railer brg..—Hollow pintle for rape to pass thru—For one or two line operation.—Cap. to 10 ton.



WIRE ROPE DRUMS - Custom built for any service — Smooth drives or any combination of grooving — Flonges, gears or broke drums attached — For any size rope or lead—Heavy dity cut gears and pinions—Water cooled brokes and broke rigging—Plain braine or anti-friction bearings — Steel bearing housings.



TRUCKS — Underbung crone end — For single and Govble girder underhung crones —Hand puth, hand geared and power driven types — Ball and roller brg. — Wheels to fit standard or wide flange runway beam sections -- Capacities to 15 ton



Figure 9-39

TRUCKS—Crane end—For single and double girder top running cranes—Hand push, hand geored and motor driven types Heavy duty ball and roller brg. — Wheels and drive gears to suit various operating conditions — Cap. to 60 ton per truck.



Figure 9-40

Figure 9-40 & 9-41, DOWN HAUL WEIGHT — Used where odditional weight in required to pull out the hoist line — Furnished with link, or with plain or swivel hook — Weights to 350 lbs.



Figure 9-41



Figure 9-42

CHAIN POCKET WHEELS guides and hand chain for the hand operalian of cranes, hoists, valves, bin gates, averhead doors, etc.



Figure 9-43

SHEAVES — For wire rope to 1 % inch - Cast steel at spark proof bronze — Diameters to 30 inch — Furnished rough or machined to specification.



Figure 9-44

LOAD BLOCK - Crons-Heavy duty—Any number of sheaves—Full roller bearing — For any style of reaving — Capacities to



Figure 9-45

FALL BLOCK — Derrich — All steel const. — Plain or weighted — Bronze bushed or roller brg. —Any number of sheaves — Custom built to 50 ten cop.



figure 9-46

8LOCKS — Rigging — All steel const,—Any number sheaves, ropes and style of reaving—Branze bushed or raller brg.—Custom built to 200 ion capacity.



Flaure 9-47

CROWN SLOCK — Special — Roller brg.

Special sheave design and const. — For any service regulring the use of wire rope or chain — Various const. materials — Bearings of any type — Special safety features for the protection of both personnel and equipment.

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Figuro 9-48

SHEET LIFTER—-low headroom type— Early operated by one man—Suitable for the aconomical handling of large quanti-ties of material—Adjustable for sheets of various widths-Hand wheel, pendant hand chain or electric mater. Copocities to 10 ton.

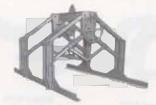


Figure 9-49

SHEET LIFTER -Parallel arm type - One man operated—Fand wheel or pendant hand chein for adjustment to sheet width
—Suitable for handling large quantities bundled or loose sheets—Capacities to



Flaure 9-50

SHEET LIFTER — Easy pin adjustment for material of various widths— Will handle loose or bundled sheets — Capacities to 5 ton.



Figure 9-51

SHEET LIFTER — Rigid arm type — Useful where quantities of material to be handled are not large — Suitable for loose sheets or bundles — Capocities to 5 ton.



Figure 9-52

SHEET LIFTER -- Individual hooks Adjustable for length and width
 Useful where cross duringe under the material prohibits the use. of other types of lifters — Cop. to



Figure 9-53

SHEET LIFTER — Chain leg type — Easy width adjustment — Suitable for loose sheets or bundlet where the quantities are not large—Easily stored in small space—Capacities to 3 ton.



Figure 9-54

TONG-Custom mode-De signs suitable for cartons, ply-wood panels, paper stock, sheet metal, etc. — Sizes and



Figure 9-55

SMEET CRADLE — Any number of hooks — Looded and unloaded from side or end — Hooks may be pushed under load — Hondles thin sheets, ponels, extrusions, etc. — Cap. to 15 lon.



Figure 9-36

COIL HOOKS-For handling ony coiled material such as steel, aluminum, brass, atc.—Standard expecities to 15 tons—Special sizes and capacities to 50



Figure 9-57

RAIL TONGS-Stock uses for all standard rails up to 3 % inch head for any size rail made.



Figure 9-58

BEAM TONGS-For loss, rafe handling of rolled beam sections— Stock sizes evilable for the lightest to the heaviest sections rulled.



Figure 9-59

GIRDER HOOKS - For handling large tabricated gliders — Will save the time usually wasted in rigging and lashing — Capacities to 60



Figure 9-60

BEAM HANGEE CLAMP-Suitable for permanent or temparary installations— Easily placed or removed with a wrench—Will shim to fi) all shandard beams—Capacites 10 5 Ion.



Figure 9-61

BILLET TONG - A fully outematic special purpose tong for handing hat billets in a minimum dearance operation by remote control, We handle many assignments of this



Figure 9-62

BILLET TONG-Firled with truncioned jaws for lifting hat billets from a horizontal furnace and rotating to a vertical position for end quenching.



Figure 9-63

Figure 9-63, PIPE TONGS-For e. bors, billets and misch material - Will pick directly off the floor without blocking under — Capacities to 3 tons and 13 inch diameter material

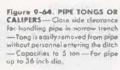




Figure 9-64



Figure 9-65

BAR TONG-For handling finished tubular parts — Con-fact surfaces may be litted with a variety of soft non-abrasive materials to avoid damaging finished surfaces

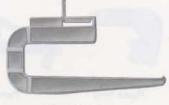


Figure 9-66

MAIRPIN FIPE HOOKS-For handling and installing large pipe — Shifting center for balancing unloaded hook — Stock designs up to 25 ton capacity — larger sizes to order.



BAR YONG - Semi-automotic — For serving heavy rough bar stock to a lathe — One of many special purpose tongs.



Figure 9-68

Flaura 9-68. EXPANSION GRIP-For handling rall poper or any similar material with an apen care hale— Weight of the food causes toothed shell to side down on repered wedges, expanding as it goes, praviding a sofe grip that increases with the load—Mandle is for tripping the mechanism for easy removal from the load.

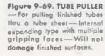




Figure 9-69



Figure 9-70

CYLINDER TONG - A fully automatic long — Placed on and removed from load by manipulalotton of the haist line—Will handle pipe, drams, carpet, lino-leum or any cylindrical material.
—Capacities to 5 ton.



Figure 9-71

Flaure 9-71, SHILL TONG-Semi-Automatic for the fast pro-duction handling of shells, tubes, bars, etc., where the material to be bandled is all of approximately the same diometer.

Figure 9-72, PIPE END HOOKS - Used on slings, with hooks to be inserted in pipe ends - Hooks are of a special design to avoid dam-aging finished pipe ends.

Figure 9-73. PIPE HOOK CLUSTER — End hooks assembled on wits ropes for lifting a number of pieces at each lift.—Any con-venient number of hooks may be



Figure 9-73

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Figure 9-74

Figure 9-75

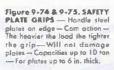
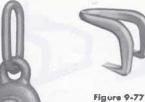


Figure 9-76, SCREW PLATE CLAMPS — Manually set with a wrench — Use in any position on plates at shears, rails, etc.— Cannot be accidentally knocked off—Capacities to 2 % for for plates to 2 inch thick.

Figure 9-76



OPEN FORKED HOOKS-Suitable for handling a wide variety of material — Simply drop hook into loop of any convenient sling and they are ready for use - Cap, to & tan



Figure 9-78

PLATE AND BEAM HOOKS -Used on a sling over the edges of plates and over end of beams - Handles beams with the web horiz, or vertical-Wedge shaped opening prevents hooks from slipping.



Figure 9-79

PLATE SLING — For large plates and sheets — Hooks wedge firmly on plate — Salf adjusting for plate widths up to limit of sling — Copacities



Figure 9-80, DRUM TILTER —Warm geared — Pendant chain or hand wheel operation —Will normally till drums thru 125°, may also be fitted for turning and rotating a variety of objects through 360".

Figure 9-81. DRUM TURNER-Worm geated for precise control— Operated with pendant hand chain or band wheel—Will rotate thru 360— Adjustable for drums 18 to 24 inch dia. - Capacities to 1000 lbs.

Figure 9-80



Figure 9-81

Figure 9-85. DRUM SLING

- Hooks suitable for steel and wood drums and barrels - Ad justable for drums 16 to 38 inches long—Will lift in horizontal or tilted position — Capacitles up to 1100 lbs.



Figure 9-82

HORIZONTAL DRUM GRAB - Fully automotic, load is picked and discharged by the simple manipulation of the hoist-Sizes to handle 2 to 6 drums at each lift -May be fitted for use with a fork truck.



Figure 9-83

VERTICAL DRUM GRAB - Fully gutomatic, load is picked and discharged by the up and down manipulation of the hoist hook — Sizes to handle 2 to 6 drums at each lift — May be fitted for use with a fork truck.



Figure 9-84

DRUM SLING — Spark proof construction — Hooks have 2% " dia aye — May be used with chain, monito or wire rope sting — These hooks and sting also furnished in plain steel construction

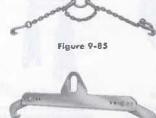


Figure 9-86

Figure 9-86, DRUM SPREADER — Low headroom type — Easily aperated with one hand — Hooks are adjustable — Available in sizes suitable for handling small drums weighing 100 pounds at so up to large chlorine cylinders weighing 1 % erom to soot



Figure 9-87

Figure 9-87. DRUM CHIME TONG—Lift drums in vertical position—Grips on top rim or chime—Operate with one hand —Self adjusting for drums 18 to 24 Inches diameter—Capacfies to 1000 fbs.

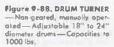
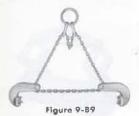




Figure 9-88



SPUR PAD BOX SLINGS - A DODUlar tool for handling boxes, crotes or other soft material - Chain length adjustable - Stock slings to 1 ton - Other capacities to 10 ton on wire



Figure 9-90

SPUR PAD HOOKS-Replaceable hordened steel sports — Used with chain or wire tape slings
— For handling boxes
and trates — Capacities
to 10 ton.



Figure 9-91

BOX TONGS - Fully automatic operation — Engaged and disengaged from load by manipulating the hoist line — Both adjustable and non-adjustable types.



Figure 9-92

BOX TONGS-Trunnioned spur pads—Adjustable for boxes of various sizes — Replaceable hordened steel spurs



Figure 9-93

BOX TONG — Curved pads are so designed that as long closes, spurs will contact load at the proper angle over large variation of load width... Replaceable spure.



Figure 9-94

TRUNNION BAIL Custom mode in a variety of designs and capacities — For handling bins, buckets ladles ntc.



Figure 9-95 Flaure 9-96

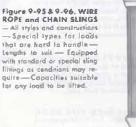


Figure 9-97



Figure 9-98



Figure 9-99

Figura 9-97, 9-98 & 9-99. BELT SLINGS — Strong wave coltan belt will not damage the most fragile loads—
Standard widths up to 12", Special widths up to 20"—
Some widths may be furnished in nylan, dacron and other special material—May be coated with plastic or neoprene—Various end fittings—Special spark-proof fittings.



Figure 9-100. COMPOSITE BELT SLINGS — Multiple strands of extra flexible wire rope stilched between conflexible wire rope stricting between coh-ten beit earster. Wire rope is assembled into the sling, in one continuous length and arranged to be self equalizing.— Removable and littings. Widths up to 20 inches — Lengths to suit — Capacitles

Figure 9-101, CHAIN BELT SLINGS Pigure 9-101, CHAIN BELT SLINGS
—Mulliple stronds of carbon or elloy
chain fied together with cross links and
assembled into and filtings of emple
strength to carry the full rotad lood with
a large factor of safety — Strong, durable and llexible in all directions —
Widths up to 30 lackes — Lengths to
suit — Capacities up to 100 tons.





Figure 9-101

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Figure 9-102

PALLET YONG - Suitable for handling pallets, tlat panels, theets, etc.— Hand wheel adjusted for various widt material — Capacities to 10 ton.



Figure 9-103

PALLET TONG - Semi-gulomatic -One man operation — Suitable for pal-lats, panels, carlans, boxes, etc. — Quickly adjusted to various widths -Capocities to 5 ton.



Figure 9-104

PALLET HOOK-Type shown has adjustable forks and slid-ing balance link—Also avail-able with fixed forks—Multiple forks -- Counterweight --



Figure 9-105

RUG TONG - Hydraulic operated -Can be arranged for fork truck opera-tion — Designs suitable for rugs, carpet, linoleum, pipe, bors, drums, crates, - Capacities to suit.



Figure 9-106

TOTE PAN TONG — Features a stap to limit the arm travel so as to avoid crushing heavily loaded pans — Similar designs available for handling dies of all weights.



Figure 9-107

DOUBLE LINE & HOOK-ON types — Styles suitable for handling scrap, trash, roll paper, timber, pulp wood, sugar cane, stone, foundry sand, etc.—Copacities to suit.



Figure 9-108

Figure 9-109

Figure 9-108 & 9-109. PAPER ROLL GRAB—Electrically operated Single and Two-motor types — One motor to open and close tong on the load — Second motor operates turntable to rotate the load into the required position — Designs to handle rall material in either the vertical or harizontal position— Adjustable for a wide variation in roll length and diameter-Capacities to suit.



Figure 9-110

END BUCKET SLING - Cusmade in any educativ to handle finished bars, shafts, etc. — Also furnished with wire rope slings.



Figure 9-112

Figure 9-111 & 9-112, LOAD SPREADERS and STRONG BACKS... Custom made in a large number of designs to suit any loading condition — Any style with lifting eapacity to suit.



Figure 9-113

Flaure 9-114

Figure 9-113. PILE PULLER - For round wood pile up to 24" dia, and up to 100 ton pulling capacity.

Figure 9-114, ROLLER DOLLY- Single and double coller - Full railer brg. -

Figure 9-115. SHEET PIKE PULLER—For pulling wood sheet lagging up to 6 Inch thick and up to 10 ton pulling capacity.



Figure 9-115



CARTON TONGS - For handling paper cartons and other lightly constructed baxes



Figure 9-117

RATCHET TONG - Close adjustment to the lood over the full range of long opening — Lifting eye ad-justable to balance lood — Power-ful grip — Suitable for handling boxes, timbers, bars, structural shapes, etc.



Figure 9-118

SLAB TONGS - Custom mode to suit requirements — Jaws faced with wood, loother, fibre, rubber, etc. - For soncrete slobs, tione,



Figure 9-119, BAG TONGS-Pinch type for fast handling of sacks, burlap, canvas, etc. — Capacities to 500 lbs

Figure 9-120. BAG TONGS --For handling paper and burlop bags
— Suitable for holding paper bags
while the bottom is cut out for rapid

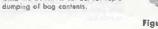




Figure 9-120



Figure 9-121

BOG HOOK SLING - Designed to earry load an point of book - Hooks may be purchased separate - Capac ities to 5 ton on chain slings and to 24 ton on wire rope slings,



Figure 9-122

TWIN HOOKS - Useful for gathering a number of slings an one hook-Copacities up to 20 ton.



Figure 9-123

DUMP BUCKEY - Bolanced -Hand trip — Self righting —Trun-nion mounted — One of a number of bucket types available for general industrial use.



Figure 9-124. BALE TONG

- Trunnian spur pads - For handling material requiring a unit pressure under pads.



Figure 9-125, ROD CRADLE Spreader and open side hooks - Any number of hooks spaced to suit — For rods, bars, pipe, etc. — Capacilies to 15 Ion.



Figure 9-126. TIMBER TONG — A light, alloy steel long — Useful as a general purpose lool.

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